## - High static pressure - Diaphragm sensor - High repeatability

- Setpoint adjustment


This compact version in Switzer series DM 300 Differential Pressure Switches using components of high reliability and is specifically designed for OEMs.

Series 300 Compact Pressure Difference Switches are designed and made to the latest standards to comply with current international philosophy of process instrumentation. The series is compact, easy to install and features high sensitivity over the entire adjustable range together with high static pressure capability.

The sensing element is mounted external to the switch mechanisms which are of stainless steel for arduous atmospheres and high humidity. Sensing element and switching modes can be combined to offer the variety needed to suit the different applications.

The mechanical movements are restricted to absolute minimum which ensures long term stability.

Style DM Pressure Die Cast Aluminium weatherproof housing is best suited for harsh and outdoor mountings.

## General specifications

| Enclosure | DM style aluminium pressure die cast, weatherproof to IP66 | Max. Process Temp. | $110^{\circ} \mathrm{C}$ with Nitrile O Ring For higher temperatures use |
| :---: | :---: | :---: | :---: |
| Ranges | (-) 2.5 mbar to 15 bar, several standard ranges. |  | longer impulse lines. Ask for piping nomogram \#441184-4 (Note 12) |
|  | Refer Ordering Matrix | Switching Element | Instrument quality snap acting SPDT microswitch (Note 7\&8) |
| Sensor | 316 LSS / Nitrile diaphragm |  |  |
| Wetted Parts | Aluminium / 304 SS / 316 SS / 316 L SS | Switching Differential | Fixed or wideband ajustable. Refer table ' 3 ' |
| Repeatability | $\pm 1 \%$ FSR (Note 1) | Process Connection | 1/4" NPT(F) standard. Adaptors for other sizes optional |
| Scale Accuracy | $\pm 5 \%$ FSR (Note 3) | Electrical Connection | 1/2" NPTF with Nylon Cable gland |
| Range Setting | External with lock |  | to suit 8 to 11 mm OD cable standard |
| Max. Working Pressure | 110 bar for 301 \& 303 <br>  | Mounting | Wall / Back panel / 2" Pipe |
|  | 15 bar for 363 | Weight | 3.0 Kgs. for 301/303 |
|  | (MWP - Note 10 \& Table - 2) |  | 2.2 Kgs for 361/363 |
| Ambient Temperature | (-)10 to $60^{\circ} \mathrm{C}$ | Confirmity | BS 6134 :1991 |

## Ordering matrix

ENCLOSURE
DM style aluminium pressure die cast, weatherproof to IP66 ___ DM
MODEL
Fixed DiffI. : Basic differential pressure switch having non-adjustable switching differential actuated by a stainless steel diaphragm with SS wetted parts

Adj. Diffl. : Same as 301 but with auxiliary mechanism permitting switching differential
adjustment over a wide band.

Fixed Diffl. : Same as 301 but with Nitrile diaphragm and Aluminium wetted parts _ $\mathbf{3 6 1}$
Adj. Diffl. : Same as 303 but with Nitrile diaphragm and Aluminium wetted parts —_ 363

## SENSOR MATERIAL

316L SS diaphragm____ 3
Buna-N diaphragm (pressure reversal, MWP 40 bar) $\longrightarrow$ B

## WETTED PART

$\qquad$
316 SS ——_ 2
316L SS (for model 301 / 303 only) __ 3
Aluminium (for model 361 / 363 only)
RANGE CODE : Refer Table-3 _ _ _
SWITCH CODE AND RATING : Refer Table-1 — $\square$

## ELECTRICAL ENTRY


7 PIN plug through connector $\longrightarrow$ C

## MOUNTING TYPE

$\qquad$
Wall
2" Pipe $\quad 2$
$\qquad$
MOUNTING MATERIAL

316 SS —__ 2
304 SS 4
OPTION
CE conformity

The below "Options" are available, consult sales
Ammonia service (only for model 301 and 303, EPDM 'O' ring mandatory)
Oxygen service (only for model 301 and 303 , Viton ' $O$ ' ring mandatory)
Blow out disc
Special repeatability (only for 301 and 303 models and not available in ranges M040, B032 and B034)
Seal 'O' ring - Viton (MWT $205^{\circ} \mathrm{C}$, not available in Buna-N
Seal 'O' ring - EPDM (MWT $130^{\circ} \mathrm{C}$, not available in Buna-N
NACE (available only with ' 6 ' wetted parts)
Optional scale accuracy $\pm 2 \%$

Table 1 : SWITCH CODE, RATING \& AVAILABILITY

| SWTCH CODE (SPDT) | SWTCH CODE (DPDT) | $\begin{gathered} \text { AC } \\ \text { RATING } \end{gathered}$ | DC RATING IN AMPS |  |  |  |  |  | AVAILABILITY <br> OF SPCO \& DPCO IN MODELS |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | RESISTIVE |  |  | INDUCTIVE |  |  |  |
|  |  |  | 220 V | 110V | 24V | 220V | 110V | 24V |  |
| 3 | --- | $\begin{gathered} 15 \mathrm{~A} 250 \mathrm{I} \\ 125 \mathrm{~V} \end{gathered}$ | N.R. | N.R. | N.R. | N.R. | N.R. | N.R. | 301, 361 |
| D | --- | $\begin{gathered} 15 \mathrm{~A} 250 \mathrm{I} \\ 125 \mathrm{~V} \end{gathered}$ | 0.2 | 0.4 | 2.0 | 0.02 | 0.03 | 1.0 | 301, 361 |
| W | WW | $\begin{gathered} 15 \mathrm{~A} 250 \text { / } \\ 125 \mathrm{~V} \end{gathered}$ | 0.3 | 0.5 | 6.0 | 0.05 | 0.1 | 4.0 | 303, 363 |
| 5 | 55 | $\begin{gathered} 5 \mathrm{~A} 250 \mathrm{I} \\ 125 \mathrm{~V} \end{gathered}$ | 0.2 | 0.4 | 4.0 | 0.2 | 0.4 | 3.0 | 301, 361 |
| J | --- | 5A 250V | N.A. | N.A. | 5.0 | N.A. | N.A. | 3.0 | 301, 361 |
| K | -- | 1A 125V | N.A. | N.A. | 1.0 | N.A. | N.A. | 0.5 | 301, 361 |
| 9 | 99 | 1A 115V $400 \text { Hz }$ | N.A. | N.A. | 3.0 | N.A. | N.A. | 1.0 | 301, 361 |
| G | GG | N.R. | N.R. | N.R. | 1.0 | N.R. | N.R. | 0.25 | 301, 361 |

Code 3, D \& W - General purpose with Silver alloy contact.
Code 5 - For general purpose with DC rating with Silver alloy contact.
Code J - Argon sealed micro switch with silver contact.

Code K - Argon sealed micro switch with gold contact.
Code 9 - Hermetically sealed, inert gas filled with silver alloy contact. Code G - Hermetically sealed, inert gas filled with gold plated contact.
N.A. - Not Available N.R. - Not Recommended

Table-2 : MAXIMUM WORKING PRESSURE RATING

| Range Code | Wetted Parts |  |  |  | Max. Working Pressure (in Bar) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 301 | 303 | 361 | 363 | 301 | 303 | 361 | 363 |
| M009 |  | N.A | Aluminium | N.A. | N.A | N.A. | 1 | N.A. |
| M012 |  |  |  |  |  |  |  |  |
| M040 | $\begin{gathered} 304 / \\ 316 \\ \text { SS } \end{gathered}$ |  |  |  | 110 |  |  |  |
| M042 |  | $\begin{gathered} 304 / \\ 316 \\ \text { SS } \end{gathered}$ |  |  |  | 110 | 15 | 15 |
| M048 |  |  |  | Alumi- <br> nium |  |  |  |  |
| B023 |  |  |  |  |  |  |  |  |
| B028 |  | N.A. |  | N.A |  | N.A. |  | N.A. |
| B032 |  |  |  |  |  |  | N.A |  |
| B034 |  |  |  |  |  |  |  |  |
| N.A - Not available in these models |  |  |  |  |  |  |  |  |

Table-3 : RANGE CODE \& DIFFERENTIAL

| Range Code | Range | Fixed differential |  |  |  | Adjustable differential | Fixed differential |  |  |  | Adjustable differential |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Model 301 |  |  |  | Model 303 | Model 361 |  |  |  | Model 363 |
|  |  | D / 3 | 5 | J / K | $9 / \mathrm{G}$ | W | D / 3 | 5 | J / K | $9 / \mathrm{G}$ | W |
|  |  | in mbar |  |  |  |  |  |  |  |  |  |
| M009 * | (-) 2.5 to 2.5 mbar | -- | -- | -- | -- | -- | 0.8 | 1.5 | -- | -- | -- |
| M012 * | 0 to 5 mbar | -- | -- | -- | -- | -- | 0.4 | 1.4 | -- | -- | -- |
| M040 | 3 to 25 mbar | 6 | 6 | 10 | 10 | -- | 0.8 | - | -- | -- | -- |
| M042 | 5 to 120 mbar | 5 | 10 | 12 | 12 | 55 to 70 | 12 | 12 | -- | -- | 65 to 70 |
| M048 | 50 to 350 mbar | 12 | 20 | 30 | 30 | 80 to 200 | 20 | 25 | 60 | 60 | 95 to 200 |
| B023 | 0.1 to 1.5 bar | 60 | 85 | 120 | 120 | 350 to 900 | 70 | 90 | 250 | 250 | 400 to 900 |
| B028 / K051 | 0.2 to4 bar / Kg/Cm ${ }^{2}$ | 175 | 350 | 500 | 500 | -- | 300 | 600 | 700 | 700 | -- |
| B032 / K102 * | 0.7 to 7 bar / Kg/Cm ${ }^{2}$ | 300 | 500 | -- | -- | -- | -- | -- | -- | -- | -- |
| B034 / K103 * | 1.5 to $15 \mathrm{bar} / \mathrm{Kg} / \mathrm{Cm}^{2}$ | 800 | 1350 | -- | -- | -- | -- | -- | -- | -- | -- |

1. For On-Off differential values for DPDT ( $2 \times$ SPDT) switching, apply a multiplication factor of 1.3 to the above values.
2. For Range codes B032 \& B034 in model 301 DPCO switching is possible only for switch codes 3, D \& 5 .
3. $\star 9, G, J \& K$ micro switches are not possible.
4. Pressure reversals are possible with Buna-N wetted parts only. MWP 40 bar.
5. Accuracy \& Repeatability are not different for all blind differential pressure switches. A shift of $\pm 2 \%$ may be observed in setpoint when pressure falls from full static pressure. Settings will also shift with varying temperature.
6. The instrument is calibrated in the mounting position depicted in the drawing. Mounting in any other direction will cause a minor range shift, especially in low and compound ranges. Ranges above 1 bar will not experience this shift.
7. A Differential Pressure switch is a switching device and not a measuring instrument - eventhough it has a scale with $\pm 5 \%$ FSR accuracy to assist setting. For this reason, Test Certificates will not contain individual ON-OFF switching values at different scale readings. Maximum differential obtained alone will be declared, besides other specifications.
8. Select working range of the instrument such that the set value lies in the mid $35 \%$ of the range i.e., between $35 \%$ and $70 \%$ of range span.
9. For switching differential values please refer Table-1. Switching differentials furnished are nominal values under test conditions at mid-scale and will vary with range settings and operating conditions.
10. On and off settings should not exceed the upper or lower range value.
11. DPDT action is achieved by two SPDT switches synchronised to practical limits i.e., $\pm 2 \%$ of FSR. Deadband for DPDT contacts are higher than that of SPDT as force required to actuate the contacts are more. Please refer respective differential table.
12. Contact life of microswitches are $5 \times 10^{5}$ switching cycles for nominal load. To quench DC sparks, use diode in parallel with inductance, ensuring polarity. A ' $\mathrm{R}-\mathrm{C}$ ' network is also recommended with ' $R$ ' value in Ohms equal to coil resistance and ' $C$ ' value in micro Farads equal to holding current in Amps.
13. All differential pressure switches are calibrated by applying pressure to HI port, venting LO port to atmosphere. Inspection will also be limited to such a practice.
14. MWP: The value mentioned herein is the highest permissible pressure that can be applied. Cannot be proof tested for any higher pressure value.
15. Ambient temperature range: All models are suitable for operating within a range of ambient temperature from (-) $25^{\circ} \mathrm{C}$ to $(+) 60^{\circ} \mathrm{C}$ provided the process does not freeze within this range. Below $0^{\circ} \mathrm{C}$, precautions should be taken in humid atmospheres to prevent frost formation inside the instrument from jamming the mechanism. Occasional excursions beyond this range are possible but accuracy might be impaired. The microswitch is the limiting factor which should never exceed the limits of $(-) 50^{\circ} \mathrm{C}$ to $(+) 80^{\circ} \mathrm{C}$.
16. Fluid Temperature: A Differential Pressure switch when connected to the process is not subjected to through flow and therefore is not fully exposed to the fluid temperature. Use of adequate length of impulse piping will greatly reduce excessive heating of the sensing element. For example connection of 7.5 cm of 12 mm dia impulse piping will reduce water temperature of $100^{\circ} \mathrm{C}$ to $65^{\circ} \mathrm{C}$ at an ambient temperature of $50^{\circ} \mathrm{C}$. Ask factory for piping nomogram \#441184-4 for different temperatures.

In 301 / 303 Higher temperatures greater than 70 deg. by using seal O rings of different material for different temperatures as below:
$130^{\circ} \mathrm{C}$ for EPDM and $205^{\circ} \mathrm{C}$ for Viton.
13. Style DM is weatherproof only if all entries and joint faces are properly sealed.
14. Ensure that impulse pipework applies no stress on sensing element housing and use spanners to hold pressure port / housing when connections are made.
15. Custom built instruments are available for special service requirements under Special Engineering Category.
16. A more versatile and wide range of Pressure \& Differential Pressure Switches are available in Series 200, 020, 300 \& S20 Series upto 700 bar.
17. Complementary instrumentation for pressure is available in 200 series.
18. Accuracy figures are exclusive of test equipment tolerance on the claimed values.
19. All performance data are guaranteed to $\pm 5 \%$.

## Dimensions in mm



Note : The Instrument will be mounted directly on to wall / back panel
This is not a contractual document. Prior notification of changes in specifications is impracticable due to continuous improvement

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