# Diaphragm Seal Heavy duty mini seal



### Special Features

- All AISI 316 SS construction
- Light weight
- Economical
- Ideal choice for high pressure
- The diaphragm is welded to the body to ensure separation of the filling fluid from the process medium

#### **Application**

 Diaphragm seals are designed to isolate the sensing element of pressure gauges and pressure switches from process fluids that they may be corrosive, viscous, sedimentous and / or with a high temperature



GOST

### **Specifications**

#### **Standard Version**

(Compatible models: AC, AE, AH, AI, AL, AQ, BA, BE, BI, BJ, BQ & BT)

Seal type & Range  $S11 = -1 \text{ kg/cm}^2 \text{ to } 0 \& 0 \text{ to } 4 \text{ kg/cm}^2 \text{ (Standard)}$ 

 $S12 = 6 \text{ kg/cm}^2 \text{ to } 70 \text{ kg/cm}^2$ S13 = 100 kg/cm<sup>2</sup> to 400 kg/cm<sup>2</sup>  $S14 = 250 \text{ kg/cm}^2 \text{ to } 600 \text{ kg/cm}^2$ - 40 °C to 200 °C or as per fill fluid

Process temperature 1/2" BSP (F) Instrument connection

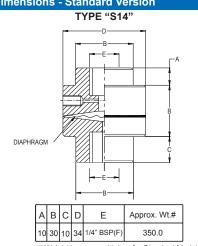
1/4" BSP (F) for type S14

Process connection 1/2" BSP (M)

1/4" BSP (F) for type S14 Fill fluid Silicon Oil - DC 200 Mounting Direct (without capillary)

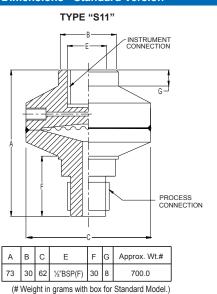
Diaphragm AISI 316L SS Body **AISI 316 SS** 

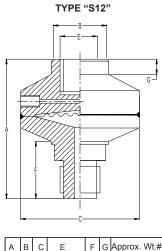
## **Dimensions - Standard Version**



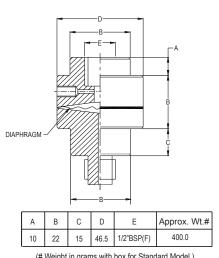
(# Weight in grams with box for Standard Model.)

## **Dimensions - Standard Version**





Α	В	С	E	F	G	Approx. Wt.#	
68.5	30	53	1/2"BSP(F)	35	8	600.0	
(# Weight in grams with box for Standard Model.							



**TYPE "S13"** 

(# Weight in grams with box for Standard Model.)



How to Order	
Basic Model	
Code	DG
Optional Extras	
[It is recommended that the MOC of Diaphragm should be equivalent.]	
SEAL TYPE	
S11       1 kg/cm² to 0 & 0 to 4 kg/cm² (Standard)       S13       100 kg/cm² to 400 kg/cm²         S12       6 kg/cm² to 70 kg/cm²       S14       250 kg/cm² to 600 kg/cm²	XXX
Instrument Connection (*For seal type S14)	
VN       1/4" BSP(F) (Standard)*       VP       3/8" BSP (F)       VL       ½" BSP (F) (Standard)         VO       1/4" NPT (F)       VM       ½" NPT (F)	XX
Top Chamber	
CL AISI 316 SS (Standard) CM AISI 316L SS XW AISI 304 SS	XX
Diaphragm	
UJ AISI 316L (Standard)	XX
Bottom Chamber	
TM AISI 316 SS (Standard) TL AISI 316L SS TT Hastelloy 'C' TX MONEL	XX
Process Connection (*For seal type S14)	
WE         1/4" BSP(F) (Standard)*         WI         1/4" NPT (F)         WY         1/4" NPT(M)         WS         1/4" BSP(M)           WC         3/8" BSP(F)         WH         ½" NPT (F)         WA         ½" NPT(M)         WT         3/8" BSP(M)           WD         ½" BSP(F)         WU         ½" BSP(M) (Standard)           Note: Connections like Metric, PT/ PF/ Flaired / UNF/ G/ R etc can be provided on request.	XX
Filling Fluids (* Consult Factory For Specifications, Price And Delivery.)	_
US       Flurolube 4.2 [-45 to 175 °C]       UY       Silicon DC 704 [10 to 337 °C]         UT       Flurolube 6.3 [-40 to 235 °C]       UZ       Silicon DC 710 [7 to 371 °C]         UU       Flurolube FS-5 [-28 to 148 °C]       VA       Syltherm 800 [-40 to 315 °C]         UV       Food Grade OIL [-20 to 140 °C]       VB       Syltherm XLT [-100 to 260 °C]         UX       Silicon Dc 200 [-40 to 205 °C] (Standard)       VC       Halocarbon OIL*	xx
Remote Mounting (with Capillary Of Max. Up To 2 Mtrs.)	
Specify In Meters (e.g. 1.5 = 1.5 METERS 2.0 = 2 METERS)  Capillary	3Mtr.
PE AISI 304 SS PG AISI 316 SS	XX
Capillary Covered With Armour (Applicable with PE or PG if selected)	
PF AISI 304 SS PH AISI 316 SS PI PVC (Ambient Temp. Max. 60°C)	XX
Other Options	
TB Helium Leak Test TC Dry Seal Only Without Instrument GH Material Test Certificates*	XX
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<sup>\*</sup> Material Test Certificates Will Be Provided For Wetted Parts Only With Chemical Composition Testing. For Others, Please Consult Factory.

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For other optional items, please contact factory for delivery and minimum quantity of order.

Note: Specifications and dimensions given in this product catalogue represents the state of engineering at the time of printing. Modifications may take place and materials specified may be replaced by others without prior notice.